

HIGH TEMPERATURE EPOXY**832HT-PART B**

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Name: High Temperature Epoxy Encapsulating and Potting Compound**SDS Code:** 832HT-Part B**Related Part #** 832HT-375ML, 832HT-3L, 832HT-60L; 8320-1L, 8320-20L

Recommended Use and Restriction on Use

Use: Epoxy hardener for use with resins to pot devices or encapsulate components**Uses Advised Against:** Not for use as a spray coating

Details of Manufacturer or Importer

ManufacturerMG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADAMG Chemicals (Head Office)
9347-193 Street
Surrey, British Columbia V4N 4E7
CANADA**☎** +1-800-340-0772**FAX** +1-800-340-0773**E-MAIL** support@mgchemicals.com**WEB** www.mgchemicals.com**☎** +1-905-331-1396**FAX** +1-905-331-2682**E-MAIL** info@mgchemicals.com**E-MAIL** (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY—leaks, spills, fires, exposures or accidentsUSA or CANADA: Call CHEMTREC ☎: **+1-800-424-9300****For emergencies involving dangerous goods;** Collect 24/7CANADA: Call CANUTEC ☎: **+1-613-996-6666** or ***666** on cellular phones

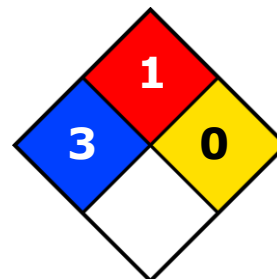
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Section 2: Hazard(s) Identification
Classification of the Chemical Material
GHS Categories

Criteria		Category	Signal Word	Pictograms
Serious Eye Damage		1	Danger	Corrosion
Skin Corrosion		1B	Danger	Corrosion
Sensitization	Skin sensitizer	1	Warning	Exclamation
Acute Toxicity	Dermal	4	Warning	Exclamation
Environmental Hazard	Chronic Aqua. Tox.	2	<i>none</i>	Environment
Environmental Hazard	Acute Aqua. Tox.	2	<i>none</i>	<i>none</i>

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Other Classifications
HMIS® RATING

HEALTH:	* 3
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	




NFPA® 704 CODES


Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

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Label Elements

Signal Word	DANGER
Pictograms	Hazard Statements
	H314: Causes severe skin burns and eye damage
	H312: Harmful in contact with skin H317: May cause an allergic skin reaction
	H411: Toxic to aquatic life with long lasting effects
Prevention	Precautionary Statements
P102	Keep out of reach of children.
P260	Do not breathe fumes/mist/vapors.
P280	Wear protective gloves/protective clothing/eye protection.
P264	Wash hands thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.

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Response	Precautionary Statements
P305 + P351 + P338, P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P303 + P361 + P353, P310	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. Immediately call a POISON CENTER/doctor.
P333 + P313 P363	If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
P301 + P330 + P331, P310	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER/doctor.
P304 + P340, P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P391	Collect spillage.
Storage	Precautionary Statements
P405	Store locked up.
Disposal	Precautionary Statements
P501	Dispose of contents/container in accordance to local/regional/international regulations.

Hazards Not Otherwise Classified

None known

Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(weight)
68410-23-1	fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	88%
112-24-3	triethylenetetramine	12%

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Section 4: First-Aid Measures

<i>Exposure Condition</i>	<i>GHS Code: Precautionary Statement</i>
IF IN EYES	P305 + P351 + P338, P310
Immediate Symptoms	<i>redness, severe irritation, pain, burns</i>
Response	Rinse cautiously with water for 30 minutes or more. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
IF ON SKIN (or hair)	P303 + P361+ P353, P310, P333 + P313, P363
Immediate or Delayed Symptoms	<i>redness, irritation, rash (allergic contact dermatitis), pain, chemical burns, blistering</i>
Response	Take off immediately all contaminated clothing. Wash with plenty of water [shower]. Immediately call a POISON CENTRE/doctor. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
IF INHALED	P304 + P340, P310
Immediate Symptoms	<i>cough, irritation of the respiratory track, burning sensation</i>
Delayed Symptoms	<i>asthma, difficulty breathing</i>
Response	Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
IF SWALLOWED	P301 + P330 + P331, P310
Immediate Symptoms	<i>Irritation, abdominal pain, nausea, vomiting, burns to the digestive tract</i>
Response	Rinse mouth. Do not induce vomiting. Immediately call a POISON CENTER/doctor.

Advice to Physicians

In case of exposure to nitrogen oxides (NOx) combustion products or triethylenetetramine vapors during a fire, the symptoms may be delayed. For significant exposures, the exposed person should be kept under medical surveillance for 48 hours.

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In case of fire	P370 + P378
Extinguishing Media	Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish. Use water spray to cool containers.
Specific Hazards	Not flammable or combustible, but burns if involved in a fire. Produces irritating and toxic fumes in fires or in contact with hot surfaces. Inhalation of toxic smoke during fire may have delayed effects. Exposed person may need to be put under surveillance for 48 h. Toxic for aquatic environment: Prevent fire-fighting wash from entering waterway or sewer system.
Combustion Products	Produces carbon oxides (CO, CO ₂) and nitrogen oxides (NO _x).
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	Use personal protection recommended in Section 8.
Precautions for Response	Avoid breathing the fumes/mist/vapors.
Environmental Precautions	Avoid releasing to the environment. Prevent spill from entering drains and waterways. Do not flush to sewer.
Containment Methods	Contain with inert absorbent (such as soil, sand, vermiculite).
Cleaning Methods	Collect liquid in a sealable container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wipe residue with a paper towel wetted with a suitable organic solvent such as alcohol or ethyl lactate, and place dirty towels in container. Wash spill area with soap and water to remove the last traces of residue.
Disposal Methods	Dispose spill waste according to Section 13.

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Section 7: Handling and Storage
Prevention

Keep out of reach of children.

Avoid breathing fumes/mist/vapors or contact with skin or eyes.

Contaminated work clothing should not be allowed out of the workplace.

Do not eat, drink, or smoke when using this product.

Avoid release to the environment.

Handling

Wear protective gloves/protective clothing/eye protection/face protection.

Take off contaminated clothing and wash it before reuse.

Wash hands thoroughly after handling.

Collect spillage.

Storage

Store locked up.

Section 8: Exposure Controls/Personal Protection
Routes of Entry

Eye Contact, Skin Contact, Inhalation, Ingestion

Substances with Occupational Exposure Limit Values

Chemical Name	Country or Vendor	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
triethylenetetramine	ACGIH	Not established	Not established
	U.S.A. OSHA PEL	Not established	Not established
	U.S.A (WEEL)	1 ppm	Not established
	Canada AB	Not established	Not established
	Canada BC	Not established	Not established
	Canada ON	0.5 mg/m ³ (Skin) ^{a)}	Not established
	Canada QC	Not established	Not established

Note: The ACGIH¹, OSHA, and Canadian provinces exposure limits were consulted. Limits from by RTECS database² of the Canadian Centre for Occupational Health and Safety (CCOHS) a data from suppliers' SDS were also consulted. Short term exposure limits (STEL) are usually for 15 min and long term permissible exposure limits (PEL) for 8 h.

a) Skin—can be absorbed through the skin.

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HIGH TEMPERATURE EPOXY**832HT-PART B****Engineering Controls****Ventilation**

Keep airborne concentrations below the occupational exposure limits (OEL).

Due to low vapor pressure of the product, general ventilation should be adequate for normal use. If the product is heated at high temperatures or worker is allergic, use local ventilation and consider using a full mask with organic vapor cartridges.

Personal Protective Equipment**Eye protection**

Wear appropriate protective eyeglasses or chemical safety goggles.

RECOMMENDATION: Use safety glasses with lateral protection (side shields).

Skin Protection

For likely contacts, use of protective butyl rubber, neoprene, or other chemically resistant gloves.

For incidental contacts, use nitrile or other chemically resistant gloves.

Respiratory Protection

For over-exposures up to 10 x OEL of mist/vapors/spray, wear respirator such as a half-mask respirator with organic vapor cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.

RECOMMENDATION: Consult your local safety supply store to ensure your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in section 3 of this SDS, and that the respirator is fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands with water and soap after use.

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Section 9: Physical and Chemical Properties

Physical State	Liquid	Lower Flammability Limit	Not available
Appearance	Clear, amber	Upper Flammability Limit	Not available
Odor	Musty	Vapor Pressure @20 °C^{b)}	<0.001 kPa [<0.01 mmHg]
Odor Threshold	Not available	Vapor Density	>5 (Air = 1)
pH	Not available	Specific Gravity @25 °C	0.96
Freezing/Melting Point	Not available	Solubility in Water	Insoluble
Boiling Point	Not available	Partition Coefficient	Not available
Flash Point^{a)}	>122 °C [>252 °F]	Auto-ignition Temperature	Not available
Evaporation Rate	Not available	Decomposition Temperature	Not available
Flammability (solid, gas)	Not available	Viscosity @25 °C	6 000 mm ² /s

a) Component with the lowest closed cup value—triethylenetetramine

b) Literature value for triethylenetetramine

HIGH TEMPERATURE EPOXY**832HT-PART B****Section 10: Stability and Reactivity**

Reactivity	Reacts exothermically with ketones, halogenated hydrocarbons, cyanides, nitriles, and epoxides. May attack metals such as aluminum, zinc, copper, and their alloys.
Chemical Stability	Chemically stable at normal temperatures and pressures
Conditions to Avoid	Avoid excessive heat and incompatible substances. Do not use in a way that forms a mist or aerosolize the product.
Incompatibilities	Strong oxidizing agents, strong acids
Polymerization	Will not occur
Decomposition	For thermal decomposition, see combustion products in Section 5.

Section 11: Toxicological Information**Routes of Exposure**

Eye Contact, Skin contact, Inhalation, and Ingestion

Symptoms Summary

Eyes	May cause chemical burns. Also can cause eye irritation, redness or pain.
Skin	May cause redness, serious skin irritation, allergic contact dermatitis, and chemical burns. Triethylenetetramine can be absorbed through skin leading to toxic effects. When heated, hot triethylenetetramine vapors may also result in itching of the face with skin redness (erythema) and swelling (edema).
Inhalation	Inhalation of vapors or mist may cause irritation to the nose, throat and lung (upper respiratory tract).
Ingestion	May cause severe irritation or corrosive burns to the mouth, throat, esophagus, and stomach. May cause allergic reactions. (See inhalation symptoms.)
Chronic	Prolonged and repeated exposure to uncured epoxy hardener may lead to skin sensitization.

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Lethal Exposure Concentrations

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	>5 000 mg/kg ^{a)}	>5 000 mg/kg ^{a)}	Not available
triethylenetetramine	2 500 mg/kg Rat	805 mg/kg Rabbit	Not available

Note: Representative toxicity data from by RTECS database² of the Canadian Centre for Occupational Health and Safety (CCOHS) data from supplier (M)SDS were also consulted.
a) Supplier MSDS

Other Toxicological Effects

Skin corrosion/irritation	Triethylenetetramine (CAS# 112-24-3) causes skin burns.
Serious eye damage/irritation	Triethylenetetramine (CAS# 112-24-3) causes severe eye damage.
Respiratory and skin sensitization (allergic reactions)	The epoxy hardener components (CAS# 68410-23-1, and 112-24-3) may cause skin sensitization according to animal studies.
Carcinogenicity (risk of cancer)	None of the ingredients are classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.
Mutagenicity (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.
Reproductive Toxicity (risk to sex functions)	Based on available data, the classification criteria are not met.
Teratogenicity (risk of fetus malformation)	Based on available data, the classification criteria are not met.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met. There is no category 1 components, and the kinematic viscosity is >20.5 mm ² /s at 40 °C.

HIGH TEMPERATURE EPOXY**832HT-PART B****Section 12: Ecological Information**

The IMDG Code criteria and the raw-material (M)SDS along with supporting data for the classification of registered substances from the European Chemical Agency database (<http://echa.europa.eu>) were used.

The fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines (CAS# 68410-23-1) were classified as a chronic category 2 environmental toxicant (not readily biodegradable, LC50 range of 1–10 mg/L for fish; EC0 bacterial >10 and ≤100 mg/L).

Literature values for the triethylenetetramine (CAS # 112-24-3) suggest an acute category 3 aquatic toxicity (LC50, IC50, and EC50 values of >100 mg/L for fish and between 10 and 100 mg/L for algae).

Acute Ecotoxicity

Category 2

Toxic to aquatic life

Chronic Ecotoxicity

Category 2

Toxic to aquatic life with long lasting effect

Avoid release to the environment. Collect spillage.

Biodegradability

Not readily biodegradable

Bioaccumulation

Not available

Other Effects

Not available

Section 13: Disposal Considerations

Dispose of contents in accordance with all local, provincial, state, and federal regulations.

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Section 14: Transport Information
Ground

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations);
USA DOT 49 CFR (Parts 100 to 185) **Regulations.**

Sizes 1 L and under

Limited Quantity

Note: The 832HT-375ML and 832HT-3L are composed of separate containers which meet this inner packaging limit.



Sizes greater than 1 L

UN number: UN2259

Shipping Name:

TRIETHYLENETETRAMINE SOLUTION, N.O.S. (containing dimer fatty acid (C18) poly amido amine resin)

Class: 8

Packing Group: II

Marine Pollutant: Yes

Air

Refer to ICAO-IATA Dangerous Goods Regulations.

Sizes 0.5 L and under

Limited Quantity


Sizes greater than 0.5 L up to 1 L

UN number: UN2259

Shipping Name:

TRIETHYLENETETRAMINE SOLUTION, N.O.S. (containing dimer fatty acid (C18) poly amido amine resin)

Class: 8

Packing Group: II

Marine Pollutant: Yes

Excepted Quantity E2 ≤30 mL

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Sea
Refer to IMDG regulations.

Sizes 1 L and under

Limited Quantity

Note: The 832HT-375ML and 832HT-3L are composed of separate containers which meet this inner packaging limit.



Sizes greater than 1 L

UN number: UN2259

Shipping Name:

TRIETHYLENETETRAMINE SOLUTION, N.O.S. (containing dimer fatty acid (C18) poly amido amine resin)

Class: 8

Packing Group: II

Marine Pollutant: Yes


Note: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

Section 15: Regulatory Information
Canada
WHMIS 1988 Classification


E – Corrosive (Chemical burns); D1B – Toxic (Skin Absorption);
D2B – Toxic Other (Skin Sensitizer)

Domestic Substance List (DSL)/Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL/NDSL.

Industry and Science Canada

MG Labels products intended for the workplace to conform to WHMIS labeling regulations. Product identification, net quantity declaration, minimum printing type size heights, and packaging of this product are in compliance.

Health Canada

Products produced by MG Chemicals intended for retail display conform to the Canadian Consumer Labeling Regulations.

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HIGH TEMPERATURE EPOXY**832HT-PART B****USA****CAA** (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product does not contain substances that are subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, Sept 2, 2011 revision, USA).

This product does not contain any listed substances in California.

Europe**RoHS** (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, or PBDE's, and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by Michel Hachey

Date of Revision 19 May 2015

Supersedes 03 July 2013

Reason for Changes: Changes to better meet HCS 2012 and WHMIS 2015 requirements.

Reference

1) ACGIH 2013 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2013).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

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HIGH TEMPERATURE EPOXY**832HT-PART B****Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

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